FREEDOM FEEDER FRAME INSTRUCTIONS

PARTS LIST: (1) 16" X 26" Frame, (1) 16" x 3/4" Pipe/Roller hinge, (1) 16" Chain, (1) 3" Slide Bolt, (6) #8 x 1 5/8" large screws, (1) #32 x 1" Machine screw, nut and washer, (8) #8 x 3/4" small screws, (8) Heavy Duty Zip Ties

INSTALL NET ONTO FRAME FIRST: You will need to pull the frame apart slightly to remove the Roller Hinge from the frame. Install your net on the frame by weaving the frame through the net. The larger diameter/shorter pipe is a rolling hinge and will be the final piece to weave through. Make sure the reinforced seam on the net is on the left and right sides of the frame.



FEED DOOR INSTALLATION: Using (4) of the #8 x 1 5/8" screws, attach your frame to the inside of the feed door window. The rolling hinge will be on the bottom of the window. There are pre-drilled holes in the rolling hinge as well as on the sides.



WALL INSTALLATION:

Step 1: Using the #32x1" machine screw, nut and washer, attach one end of the chain to the front (either right or left side of the frame) in the pre-drilled hole so the length of the chain is to the INSIDE of the frame. This will position the chain so it supports the frame when loading and will be to the inside of the frame when it is closed. Using the small #8 x 3/4" screws, attach the small end of the slide bolt to the inside, top of the frame where the pre-drilled holes are.

Step 2: Attach the rolling hinge of the frame to the wall where you want the bottom of the frame to be using the $\#8 \times 15\%$ screws in the pre-drilled holes on the rolling hinge.



Step 3: Attach the large side of the slide bolt to the wall directly above the small end of the slide bolt.





FENCE WITH WELDED WIRE INSTALLATION: Attach rolling hinge to the lower rail using (2) of the #8x 1 5/8" screws in the pre-drilled holes. Attach the 16" chain in the center of the top of the frame by wrapping it tightly around the frame and use the 1" machine screw, nut and washer to close it back to itself. Loop (1) of the Zip ties to the other end of the chain and attach a carabiner from your net to the Zip tie. Clip the chain to the fence to hold the frame open for filling. Loop the chain over the fence and hook it to the back side of the fence to close the frame.



FENCE WITHOUT WELDED WIRE INSTALLATION: Use this installation for filling your net from the outside of the paddock like a mail slot. Using (4) of the Zip ties included, attach the top of the frame to the upper rail, and use the other (4) Zip ties to attach the frame to the lower rail.

